

INSTRUCTIONS

The following **Supplier Purchase Order Conditions** (SPOC) are applicable when referenced on E Craftsmen Purchase Orders for materials and subassemblies.

These SPOC requirements are in addition to the requirements stated on the Purchase Order (including Terms and Conditions).

It is the responsibility of the supplier to retain this reference document. This document shall remain in effect until superseded by E Craftsmen at which time, a revision will be provided to all affected suppliers.

Contact **E Craftsmen Purchasing** for clarification of any of the following requirements.

SPOC	REQUIREMENT
01	Supplier shall maintain manufacturing and test records for 3 years.
02	Supplier shall maintain manufacturing and test records for 7 years.
03	Supplier shall maintain raw material traceability records for 7 years. This traceability shall extend to identification of specific lots of raw materials used in the manufacture of batches of finished parts.
04	Supplier shall provide a Certificate of Conformance for dimensions.
05	Supplier shall provide a Certificate of Conformance for all drawing features and tests, including all drawing notes and material and plating requirements.
06	Supplier shall not make any changes to design or construction, including material substitutions, without written authorization from E Craftsmen.
07	Supplier shall return all unused consigned raw material to E Craftsmen.
08	Supplier shall provide test data with each shipment.
09	Supplier shall maintain a system for positive control of perishable and limited shelf-life sensitive materials.
10	Supplier shall flow down to the supply chain all applicable requirements specified on the E Craftsmen drawing and purchase order when outsourcing any processes.